FILMTEC™ Membranes

FILMTEC BW30-400/34*i* Durable High Productivity, High Rejection Brackish Water RO Element with *iLEC*™ Interlocking Endcaps

Features

The FILMTEC™ BW30-400/34*i* element is the ultimate element for durable, high-rejection, high-productivity performance in high fouling or challenging feed conditions, enabling trouble-free operation and a low cost of water.

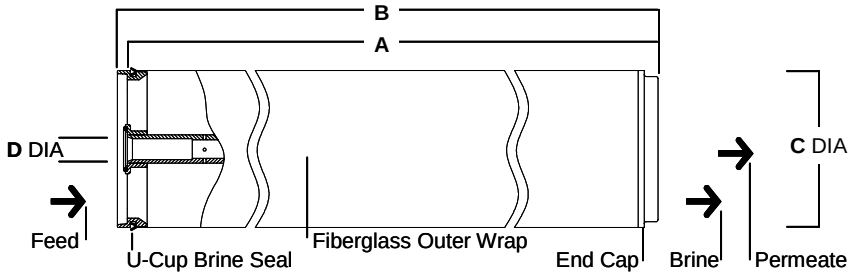
- Features a 34 mil feed spacer to lessen the impact of fouling on pressure drop across a vessel and enhance cleaning effectiveness.
- Offers the proven performance and high productivity of the FILMTEC BW30 membrane
- Delivers a lower total cost of water by enabling lower capital and/or operating expenses compared to 365 sq. ft. elements.
- Includes *iLEC*™ interlocking endcaps, which reduce system operating costs and the risk of o-ring leaks that can cause poor water quality.

Product Specifications

Product	Part number	Active area ft² (m²)	Feed spacer thickness (mil)	Permeate flow rate gpd (m³/d)	Stabilized salt rejection (%)	Minimum salt rejection (%)
BW30-400/34*i*	248151	400 (37)	34	10,500 (40)	99.5%	99.0%

1. Permeate flow and salt rejection based on the following standard conditions: 2,000 ppm NaCl, 225 psi (15.5 bar), 77°F (25°C), pH 8 and 15% recovery.
2. Flow rates for individual elements may vary but will be no more than 7% below the value shown.
3. Sales specifications may vary as design revisions take place.
4. Active area guaranteed +/-5%. Active area as stated by FilmTec is not comparable to nominal membrane area often stated by some manufacturers. Measurement method described in Form No. 609-00434.

Figure 1



Product	Dimensions – inches (mm) A	B	C	D
BW30-400/34*i*	40.0 (1,016)	40.5 (1,029)	7.9 (201)	1.125 ID (29)

1. Refer to FilmTec Design Guidelines for multiple-element applications and recommended element recovery rates for various feed sources. 1 inch = 25.4 mm
2. Element to fit nominal 8.0-inch (203 mm) I.D. pressure vessel.
3. Individual elements with *iLEC* endcaps measure 40.5 inches (1,029 mm) in length (B). The net length (A) of the elements when connected is 40.0 inches (1,016 mm).

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Operating Limits

• Membrane Type	Polyamide Thin-Film Composite
• Maximum Operating Temperature[a]	113°F (45°C)
• Maximum Operating Pressure	600 psig (41 bar)
• Maximum Pressure Drop	15 psig (1.0 bar)
• pH Range, Continuous Operation[a]	2 - 11
• pH Range, Short-Term Cleaning (30 min.)[b]	1 - 13
• Maximum Feed Flow	85 gpm (19 m^3/hr)
• Maximum Feed Silt Density Index	SDI 5
• Free Chlorine Tolerance[c]	<0.1 ppm

[a] Maximum temperature for continuous operation above pH 10 is 95°F (35°C).

[b] Refer to Cleaning Guidelines in specification sheet 609-23010.

[c] Under certain conditions, the presence of free chlorine and other oxidizing agents will cause premature membrane failure. Since oxidation damage is not covered under warranty, FilmTec recommends removing residual free chlorine by pretreatment prior to membrane exposure. Please refer to technical bulletin 609-22010 for more information.

Important Information

Proper start-up of reverse osmosis water treatment systems is essential to prepare the membranes for operating service and to prevent membrane damage due to overfeeding or hydraulic shock. Following the proper start-up sequence also helps ensure that system operating parameters conform to design specifications so that system water quality and productivity goals can be achieved.

Before initiating system start-up procedures, membrane pretreatment, loading of the membrane elements, instrument calibration and other system checks should be completed.

Please refer to the application information literature entitled “Start-Up Sequence” (Form No. 609-02077) for more information.

Operation Guidelines

Avoid any abrupt pressure or cross-flow variations on the spiral elements during start-up, shutdown, cleaning or other sequences to prevent possible membrane damage. During start-up, a gradual change from a standstill to operating state is recommended as follows:

- Feed pressure should be increased gradually over a 30-60 second time frame.
- Cross-flow velocity at set operating point should be achieved gradually over 15-20 seconds.
- Permeate obtained from first hour of operation should be discarded.

General Information

- Keep elements moist at all times after initial wetting.
- If operating limits and guidelines given in this bulletin are not strictly followed, the limited warranty will be null and void.
- To prevent biological growth during prolonged system shutdowns, it is recommended that membrane elements be immersed in a preservative solution.
- The customer is fully responsible for the effects of incompatible chemicals and lubricants on elements.
- Maximum pressure drop across an entire pressure vessel (housing) is 50 psi (3.4 bar).
- Avoid static permeate-side backpressure at all times.

Regulatory Note

These membranes may be subject to drinking water application restrictions in some countries: please check the application status before use and sale.

FILMTEC™ Membranes
For more information about FILMTEC membranes, call the Dow Water Solutions business:

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Notice: The use of this product in and of itself does not necessarily guarantee the removal of cysts and pathogens from water. Effective cyst and pathogen reduction is dependent on the complete system design and on the operation and maintenance of the system.

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